

Assembly Instructions



(W x D x H) 2.10m x 0.80m x 2.13m
Product Name: Twilight Arch

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THESE INSTRUCTIONS

Zest4Leisure
01352 752555 option 1 – sales@zest4leisure.co.uk

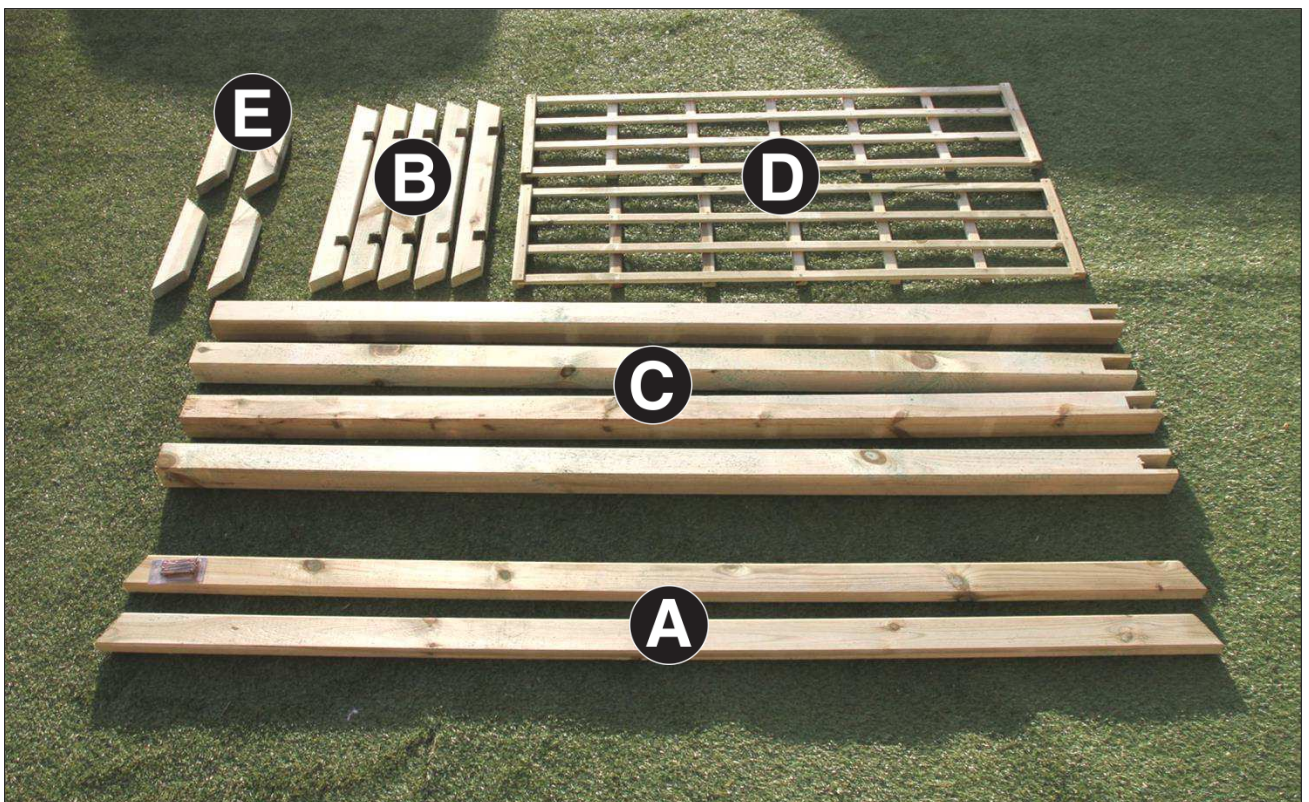
Twilight Arch Assembly Instructions

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver,, Tape Measure.
3mm Drill Bit required in order for you to drill all screw holes before construction.

Twilight Arch Pack List		
Item	Description	Quantity
A	Rail	2
B	Rafter	5
C	Post	4
D	Trellis Panel	2
E	Bracing	4

Fixings		
	60mm Screws	26
	40mm Screws	8



Please take a few moments to check all pack contents listed.

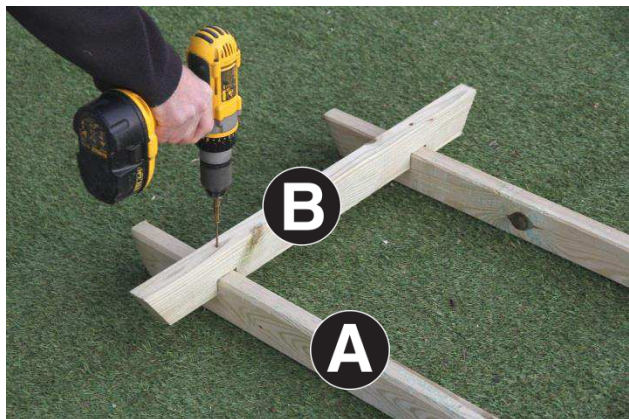
Assembly requires 2 persons.

Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver,, Tape Measure, 3mm Drill Bit required in order for you to drill all screw holes before construction.

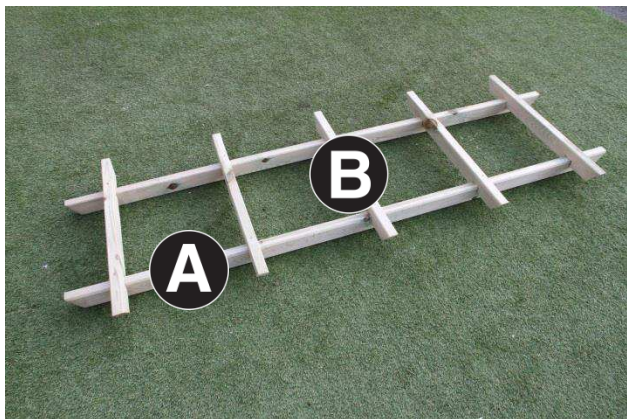
1. Position Rafters B at both ends of Arches A and fix using 4no 60mm Screws - 2 per Rafter (Fig.1a). Space out remaining Rafters B equally (Fig.1b) and attach using 6no 60mm Screws.
2. Locate Post C onto Arch A as shown in Fig.2a (adjust width to suit). Fix in position using 2no 60mm Screws (Fig.2b).
3. Place Trellis Panel D 400mm from base of Post C and fix in position using 2no 40mm Screws (Figs.3a & 3b).
4. Position second Post C as shown in Fig.4a and fix to Arch A using 2no 60mm Screws.
Fix Trellis Panel D to second Post C using 2no 40mm Screws (Figs.4b & 4c).
Repeat stages 1-4 for remaining Posts & Trellis Panel on opposite side of arch.
5. Ensuring Post C is perpendicular to Rail A, place Bracing E as shown in Fig.5 and fix in position using 2no 60mm Screws.
Repeat procedure for remaining bracings.

Twilight Arch is now complete.

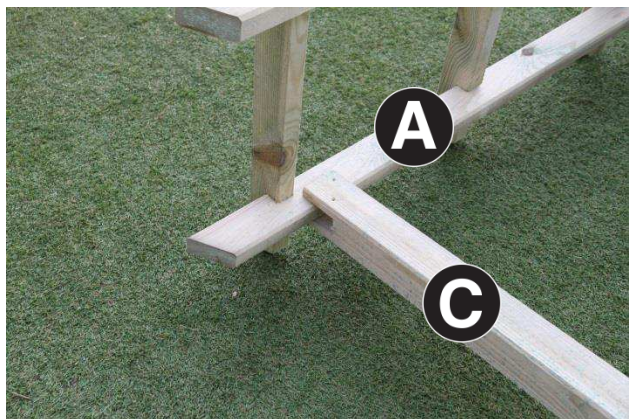
1a



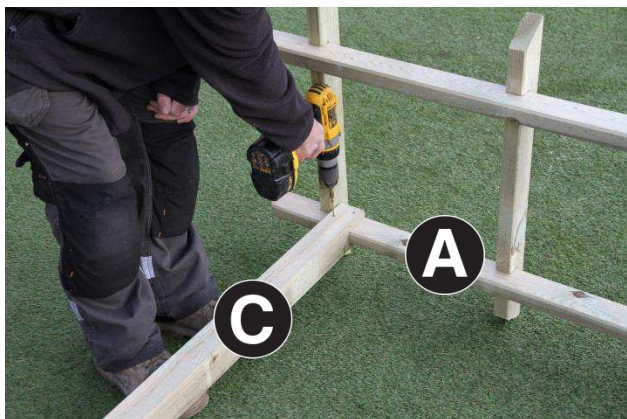
1b



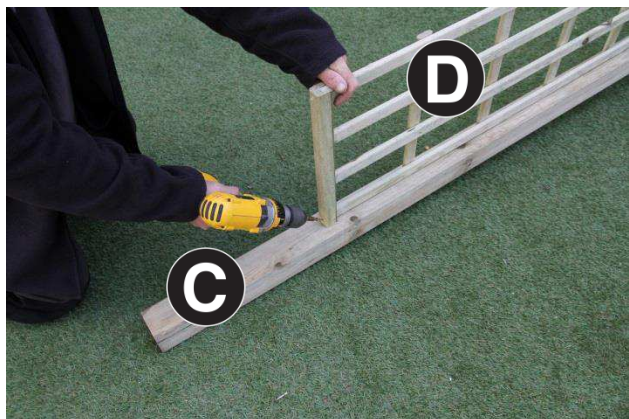
2a



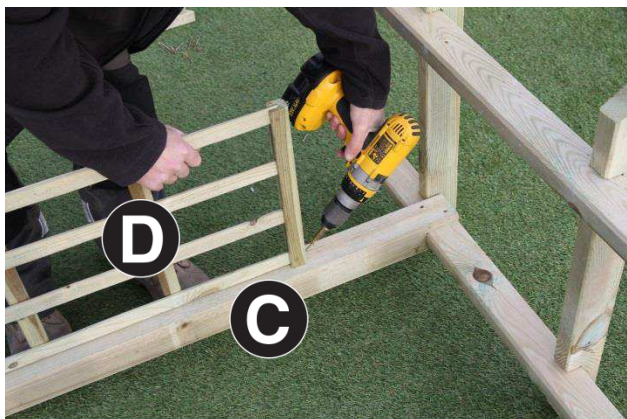
2b



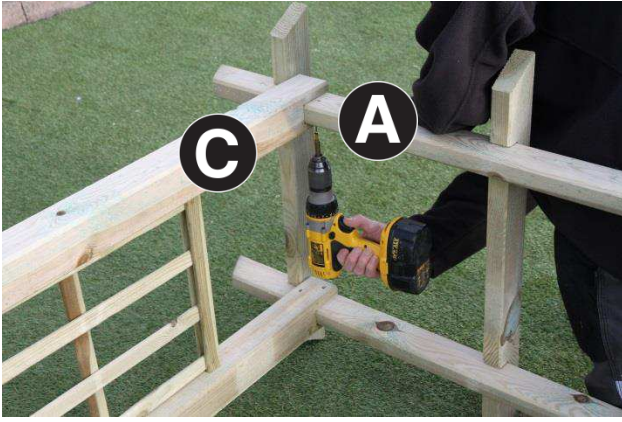
3a



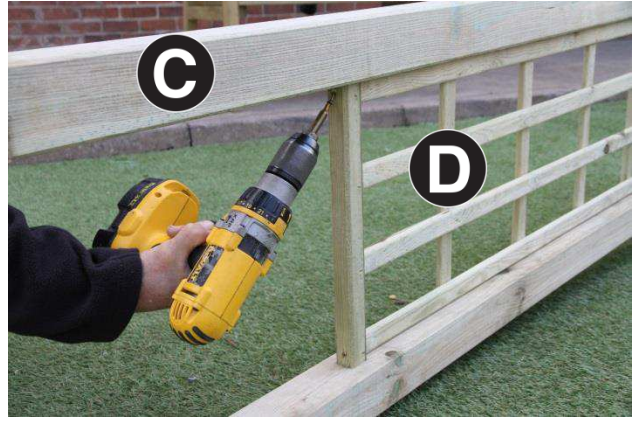
3b



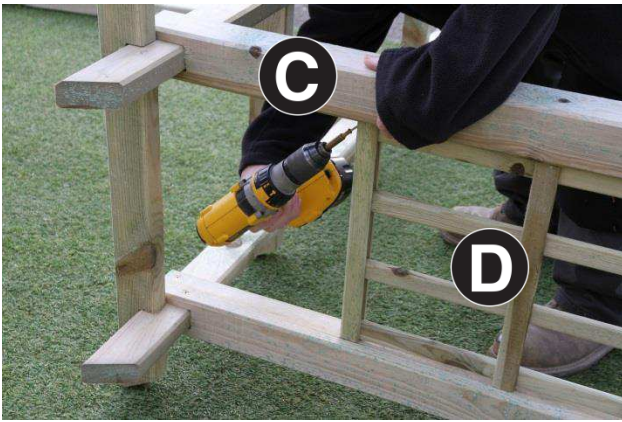
4a



4b



4c



5

